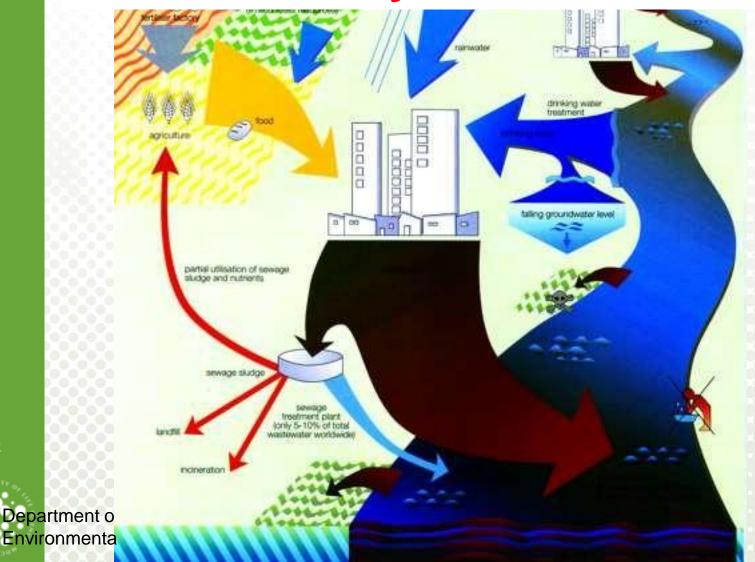
### Water treatment processes

### 90% of the worlds wastewater does not receive any treatment (Corcoran et al. 2010)



## **Phosphorus** is the major agent triggering eutrophication (algeal blooms) in freshwaters







### The North Sea

Nitrogen is considered the main element triggering eutrophication in



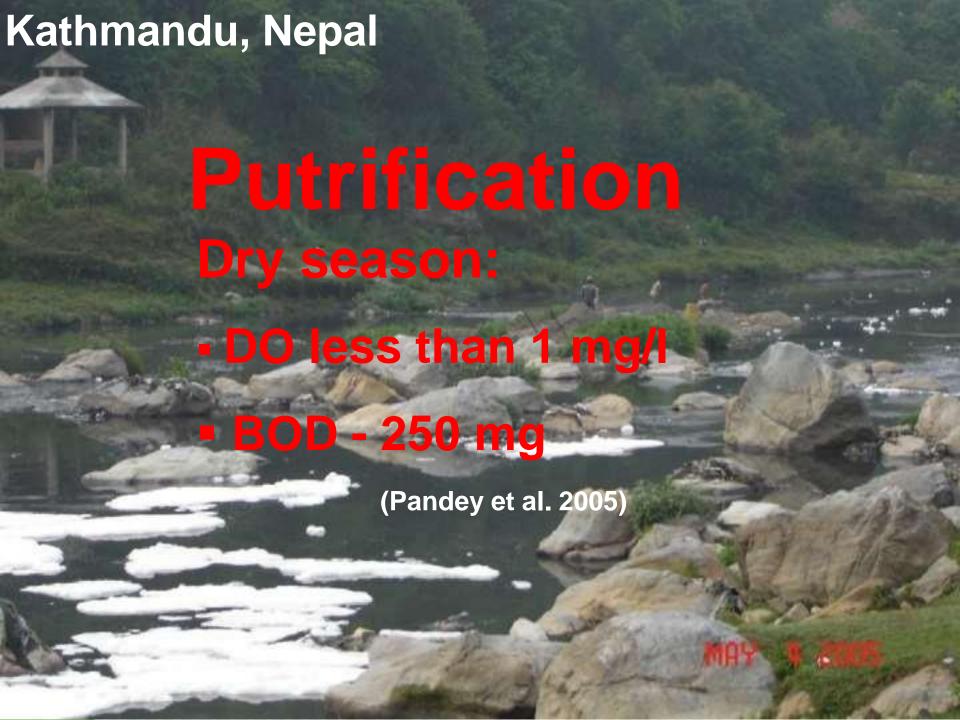












### Wastewater treatment removal parameters

### How Wastewater Treatment Works For You



The objectives of sewage treatment will always include the reduction of the concentration of at least one of the below constituents:

- ■Suspended solids;
- ■Organic (biodegradable) material;
- ■Nutrients (nitrogen and phosphorous);
- Pathogenic organisms (expressed as E. Coli)
- Medicine residues, organic chemicals (POP's)
- ■Heavy metals



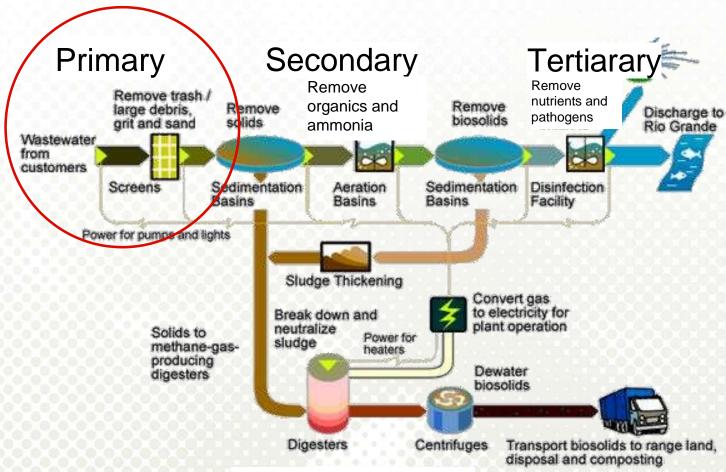
### **Methods of Removal**

The contaminants in wastewater are removed by different unit processes:

- Physical (sedimetation, flotation, screening, filtration)
- Biological (trickling filters, RBC, activated sludge)
- ☑ Chemical (chemical precipitation, ozonation, chlorination)



# Wastewater Treatment – Processes







### **Methods of Removal**

### **Physical Unit Processes (mainly primary)**

Treatment methods in which the application of physical forces predominates are known as physical unit operations. Typical unit operations are:

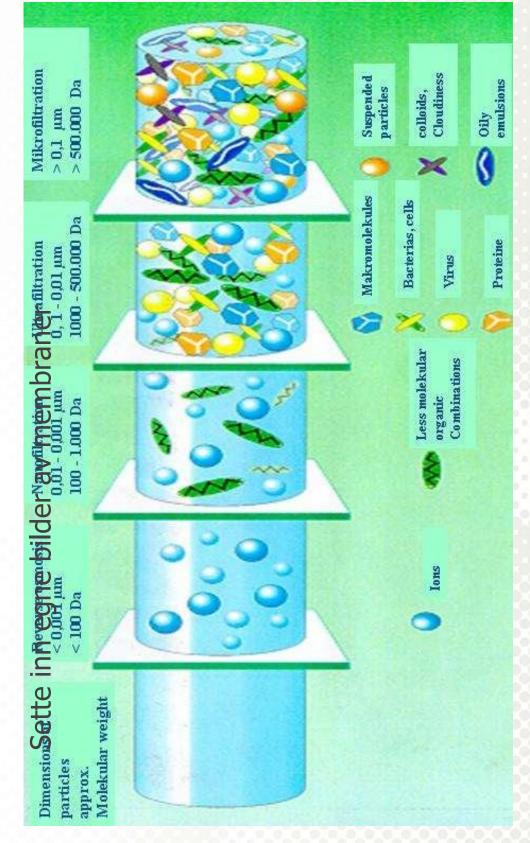
- Screening
- Sedimentation
- Floatation
- Membrane filtration\* (< 1um)</li>

\*Tertiary treatment



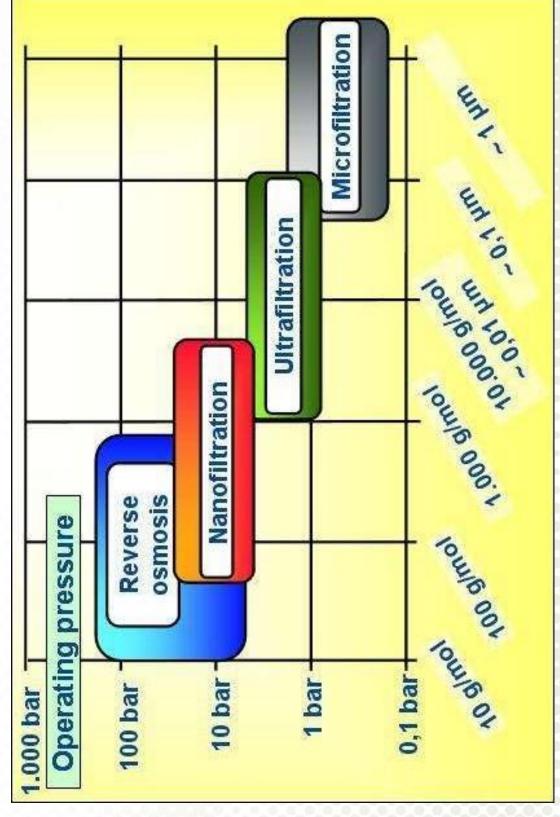


# Membrane Filter Technology (tertiary)





# Membrane Filter Technology



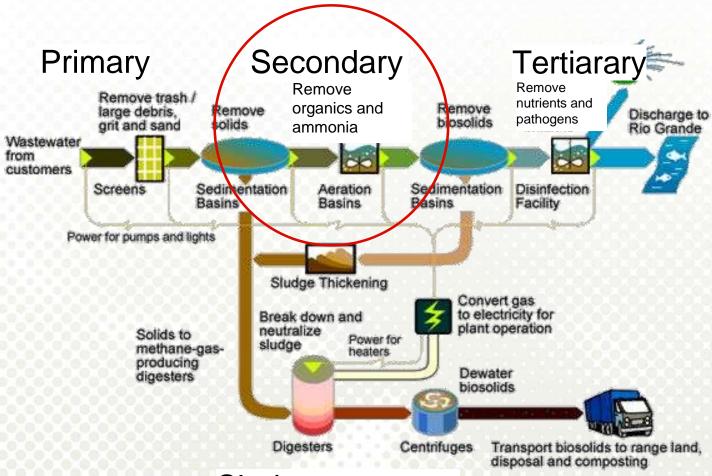




## Just Water



# Wastewater Treatment – Processes





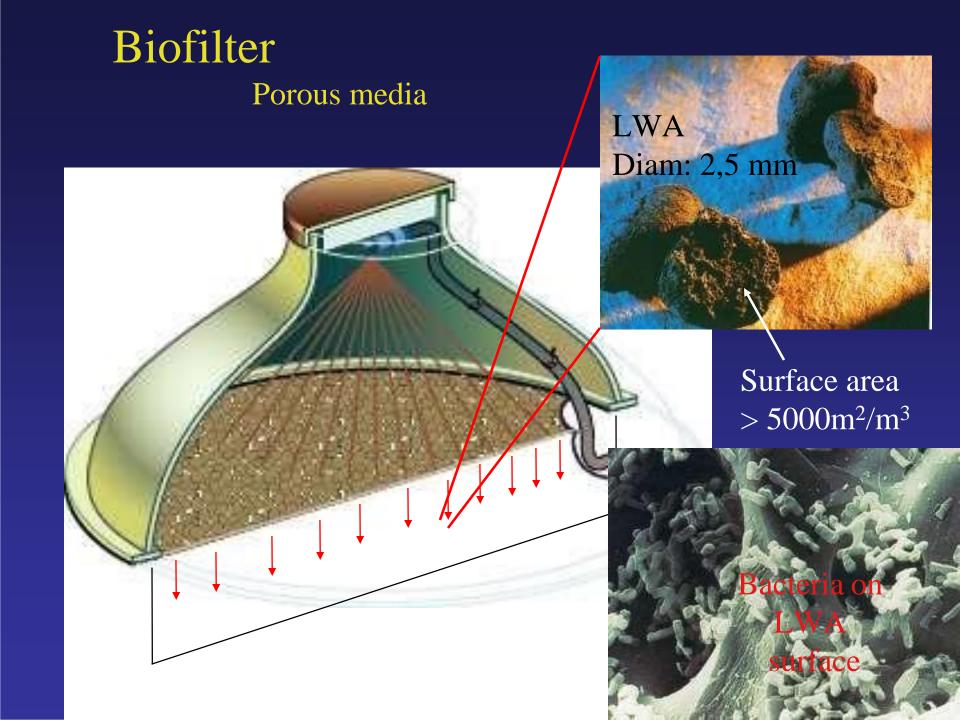
Sludge treatment

### **Biological Unit Processes (mainly secondary)**

The treatment method in which the removal of contaminants is brought about by biological activity are known as biological unit process. Some examples are:

- aerobic processes presence of dissolved oxygen
  - Biofilters
  - Trickling filters
  - Activated sludge
- anaerobic processes absence of dissolved oxygen
  - Denitrification (tertiary)
  - Septic tanks
  - Ponds

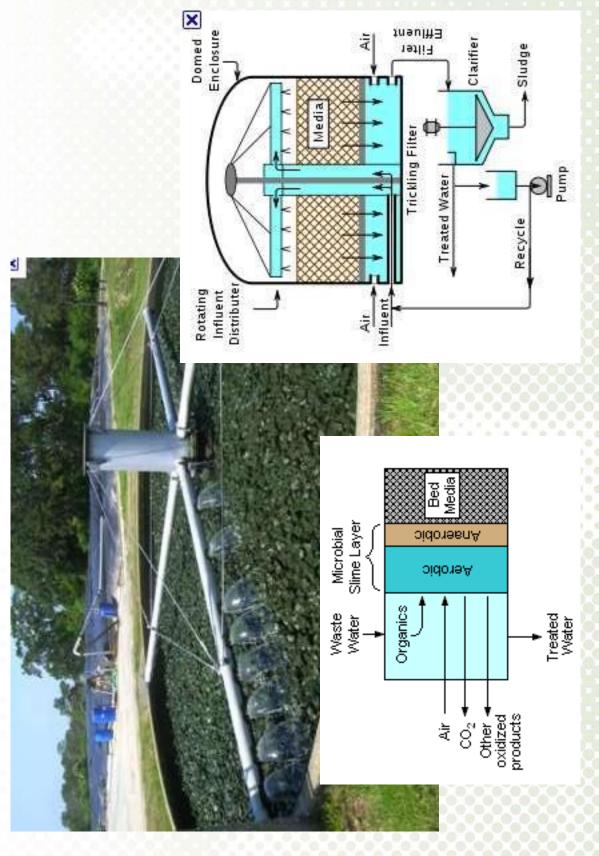




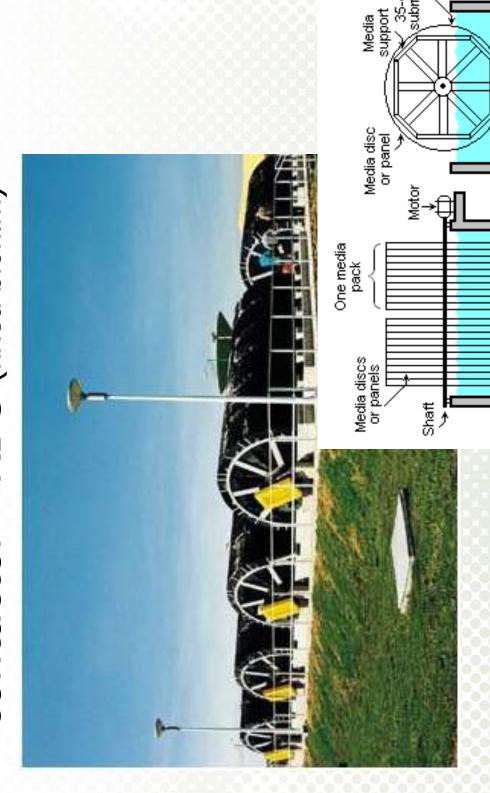
# Wastewater spraying over a biofilter



Biofilter: trickling filter (fixed biofilm)



# Biofilter: Rotating biological contactor - RBC (fixed biofilm)



A

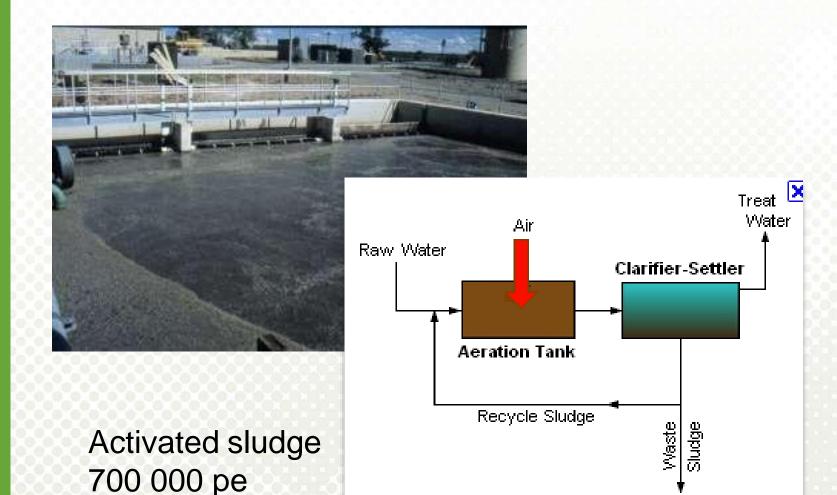
Front View

Side View

Optional air distributor pipe

### Biological treatment: Activated sludge

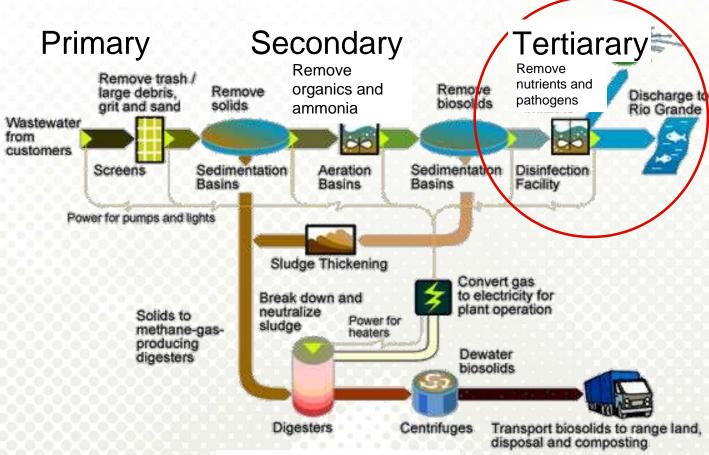
(biofilm in suspension)



To Sludge Treatment



# Wastewater Treatment - Processes





Sludge treatment

### **Chemical Unit Process (tertiary)**

Treatment methods in which the removal or conversion of contaminants is brought about by the addition of chemicals or by chemical reactions are known as chemical unit processes. Some of the most common are:

- Precipitation (lime, Fe- of Al salts, Struvite formation)
- Adsorption
- Disinfection



### **Chemical Unit Process (tertiary)**

Treatment methods in which the removal or conversion of contaminants is brought about by the addition of chemicals or by chemical reactions are known as chemical unit processes. Some of the most common are:

- Precipitation
- Adsorption (Ion exchange)
- Disinfection



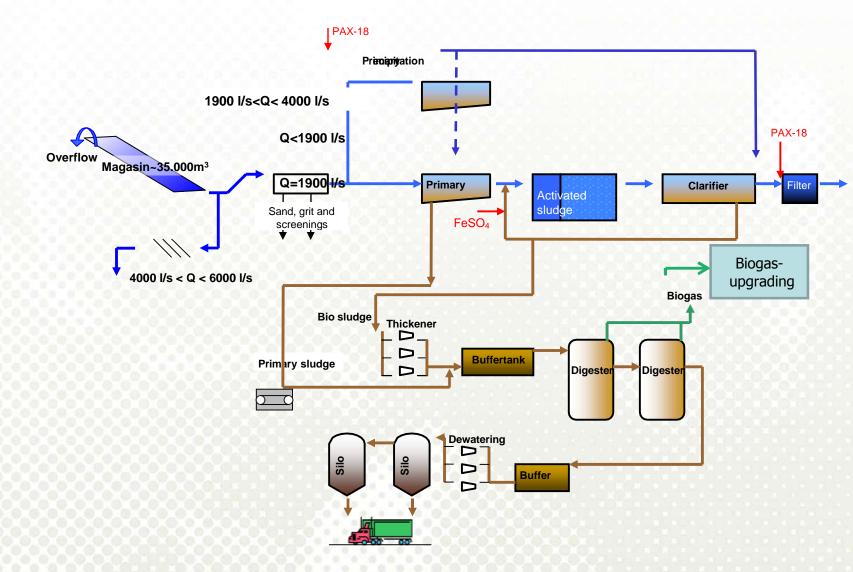
### **Chemical Unit Process (tertiary)**

Treatment methods in which the removal or conversion of contaminants is brought about by the addition of chemicals or by chemical reactions are known as chemical unit processes. Some of the most common are:

- Precipitation
- Adsorption
- Disinfection (chlorination, UV-light, Ozone)



# Water and sludge treatment process at Bekkelaget





### Removal efficiency %

Parameter	Primary	Secondary	Tertiary
SS	50 - 80	80 - 90	>90
BOD	20 - 40	70 - 90	>90
Р	<10	30	>90
N	<10	30	70
E. Coli	1 log	2 -3 log	3 - 5 (7)* logs

\*with disinfection

